

Date: Thursday, 21/08/2008 5:12:59 PM
 *User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LONG SIDE PLATE
Job Number	: 41561		
Estimate Number	: 13411		
P.O. Number	:	Part Number	: PB6743001167
This Issue	: 21/08/2008 S.O. No. :	Drawing Number	: B67-43001 P.27
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40028	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: 50 Um: Each
Checked & Approved By	: <u>JUD 08.8.22</u>		
Comment	: est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.4694 sf(s)/Unit Total : 23.4675 sf(s)

6061-T6 .125Sheet

batch:- 109058 1B 8-9-10

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

1B 8-9-10

(S4)

2-Deburr if necessary

1B 8-9-10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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1B 8-9-10

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/09/10 1B 8-9-10 comb

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 135

8/9/11

(34x)

SIP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG SIDE PLATE

Job Number: 41561

Part Number: PB6743001167

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/11 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.09.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

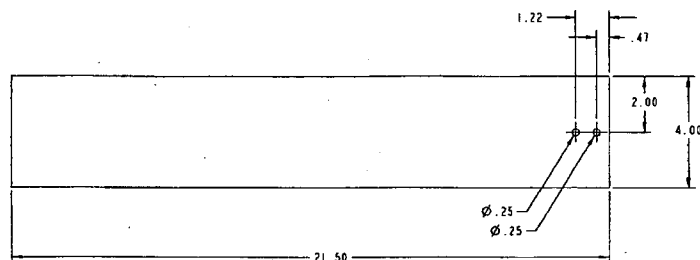
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

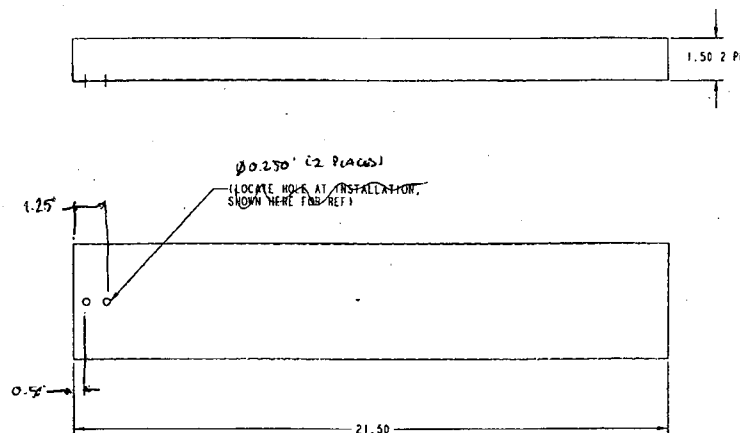
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

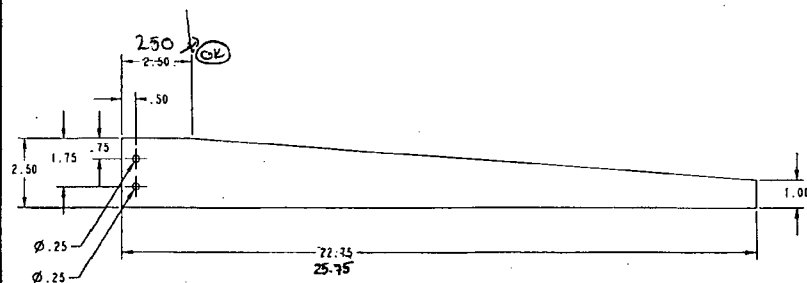
RELEASED
Oct 19 20



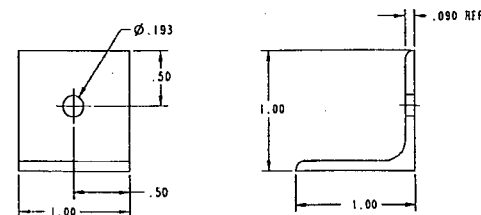
② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -173 COVER PLATE
MATL: .032 THK, 2024-T3, 00-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500



②4 -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: 1/2" X 1/2" X 1/2" DWG NO: B67-43001
DATE: 11/1/81 BY: 11/1/81

ORIGINAL

NO. 41501
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
SUBJECT TO AMENDMENT

